



Dart Aerospace Ltd.
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D5379-1

Job Sheet 182999



Part No: D5379-1

Job Qty: 8 ea

Part Name: Bearpaw Clamp



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/10/18

Job Tracking No:

Due Date: 9/21/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 15.12.18 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		9/21/18	0.00	0.00	Start Up Waterjet		OK 18/09/10
100	Waterjet	8 pcs		9/21/18	0.00	0.42	Waterjet1		OK 18/09/10
110	QC	8 pcs		9/21/18	0.00	0.00	QC2 Waterjet-4		OK 18/09/10
120	QC	8 pcs		9/21/18	0.00	0.00	QC8-6		38
130	Brake NC	8 pcs		9/21/18	0.00	0.26	Brake NC 1		9-89 SI DAS
140	QC	8 pcs		9/21/18	0.00	0.00	QC5		NOV 02 2018 68
150	Packaging	8 pcs		9/21/18	0.00	0.00	Packaging3		NOV 02 2018 9-89
160	QC21-SA	8 Ea		9/21/18	0.00	0.00	QC21		DAS 21 NOV 02 2018

Part Op 100 - 1-Cut as per Dwg Dwg Rev: A Prog Rev: A 2-Deburr if necessary
 Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB
 120 - QC8- Inspect parts - second check
 130 - Form as per dwg DT9709
 140 - QC5- Inspect part completeness to step on W/O
 150 - Identify as per dwg & Stock Location:
 160 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S14GA	304SS sheet .080	.5600 sf (.07 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S14GA	1	84	0

Part Specifications

Specifications could not be found.

Plex 9/10/18 11:22 AM dart.white.jesse



Container No: S109103



Part: D5379-1

Job No: 182999

Serial No/Batch: S109103

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 09/10/18

